



SUBJECT

Thread Sealant Application (PN 20A019) for Blower Motor Bolts and Blower Box Bolts

I. Purpose: This document details the procedure for applying “Food Grade Anti-Seize” thread sealant (PN 20A019) to the following:

- A. The bolts that secure the blower box to the rear of the vat
- B. The bolts that secure the blower motor to the blower box

II. Precautions

- A. Avoid direct contact of the thread sealant to the skin or the eyes.
- B. Refer to the thread sealant’s bottle label for other precautions and for first aid instructions.



Bottle of Food Grade Anti-Seize Thread Sealant

III. Procedure: The thread sealant is to be applied to the bolt immediately before securing a washer/nut to the bolt.

- A. Be sure the bolt to be sealed is clean and dry.
- B. Remove the applicator brush from the thread sealant bottle. Remove excess thread sealant from the brush by swabbing the brush on the inside rim of the bottle.
- C. Using the brush, dab one pea-sized droplet of thread sealant to the side of the bolt.

NOTE: It is not necessary to use the brush to spread out the sealant or to cover the threads completely with sealant. One droplet on the side of the bolt is sufficient.

- D. Secure washer/nut to the bolt as usual.
- E. Repeat procedure as needed for other bolts.