



TIL 30A248
DATE: 11 JUNE 2013

**OPERATIONS INSTRUCTIONS
SENSITIVE PROBE
FOR PA -14"**





DESCRIPTION: The sensitive probe is a 91K thermistor with quicker response capabilities. It is 3/16" dia., 7 3/4" long with a 90° bend 1 5/8" without a jacket. The probe is mounted from the bottom center of the vat with a compression fitting to seal off any oil leakage, and mounted to a bracket (as shown above) to keep the probe in place during cooking or cleaning. The probe is extended past the edge of the bracket a minimum of 3/8". This is necessary to keep the sensing portion of the probe exposed to the heat of the oil and PARALLEL to the plenum box.

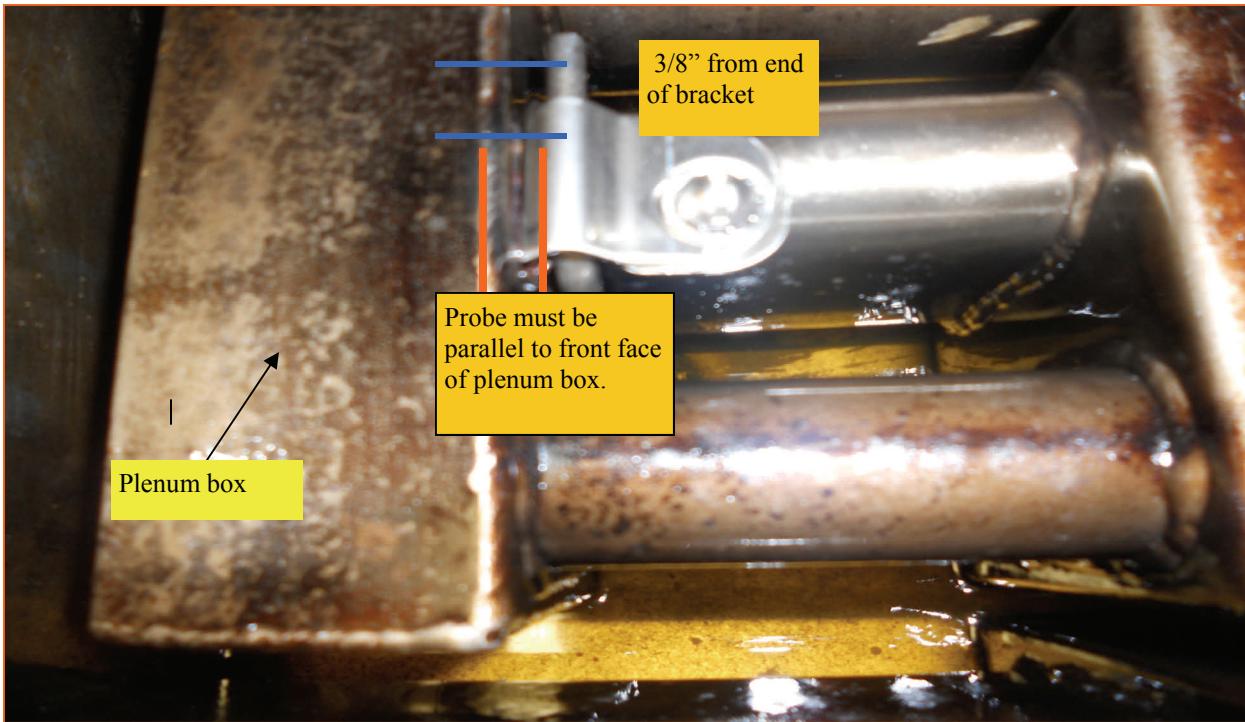
PURPOSE: The probe was developed to control the PA-14" fryer from excessively overshooting the oil temperature during ramp up and idling, when using the E5 On/Off controller in conjunction with DTMR.



**Location Std Probe
For Computer
Controller**

**Location Sensitive
Probe for On/Off
Controller**

HOW IT WORKS: The sensitive probe is basically the same type of temperature probe (a 91K thermistor) as our Std probe which is located (as you face the front of the vat) in the LH corner of the vat. With the Std probe and computer controller, algorithms in the computer interpret the probe curves and apply heat in varying amounts to achieve the desired temperatures. The On/Off controller can only switch the heat off, so it's probe must quickly sense the temperature to turn off before too much heat is supplied by the fryer. With the E5 On/Off controller, the fryer goes into the melt mode. Once you exit the melt mode, the fryer will turn on and ramp up until the oil reaches a temperature within 5° to 10° of the set point (located on the dial indicator). The quicker responding probe nearer the heat source allows the desired operation to better control the overshoot during ramp up and idle.



REPLACEMENT & INSTALLATION:

Should the probe need to be replaced follow these steps:

1. Turn off the fryer and drain the vat of oil. (Allow the vat to cool)
2. Loosen the screw on top of the bracket. Slide probe from under bracket,
3. Turn the probe 90° so the probe can clear the heat exchanger and drop to the bottom of the vat once you've loosened the compression fitting.
4. Loosen the compression fitting on the outside bottom of the vat, allow the probe to drop. When the 90° portion of the probe comes to the bottom of the vat, turn the probe so the 90° portion is vertical and slide the probe out.
5. When installing a new probe, you must replace the compression fitting portion on the probe.
6. Lower the new probe from the top of the vat (first remove the two pin connector) sliding the probe wires through the fitting at the bottom and place the probe back into the bracket making sure the tip of the probe is at least 3/8" from the edge of the bracket and parallel to the plenum box (as shown).

CAUTION: Be sure the end of the probe is NOT touching the plenum box.

7. Tighten the bracket to hold the probe, slide a new compression fitting onto the probe and tighten the fitting to the coupling welded to the bottom of the vat.
8. Reconnect the probe wires to the two pin connector and then to the controller two pin connector .
9. Refill the vat to the desired level, and turn on the fryer.

TABLE 1

Part Item #	Dim A	Dim B	Dim C	Dim D	Notes:	Customer Item
P9IK-10642501	N/A	N/A	N/A	N/A	ALL	TBD

TABLE 2

Doc Rev	Doc Number/Rev	Date	Description
X1	12051401	Mar 31/4/17	New Drawing #, New Titleblock, Added Detailed Notes, Corrected Tube Length

TABLE 3 (E-91K22-138/194C-SDDF)

C	Ω OHMIS	C	Ω OHMIS	C	Ω OHMIS
93	7580	120	2005	98	1202
94	7585	130	2005	99	1176
95	7146	131	2057	100	1181
96	6935	132	2057	101	1177
97	6732	133	2057	102	1103
98	6535	134	2065	103	1060
99	6348	135	2065	104	1055
100	6162	136	2048	105	1045
101	5985	137	2089	106	1044
102	5814	138	2254	107	990
103	5648	139	2189	108	972
104	5488	140	2128	109	972
105	5324	141	2077	110	933
106	5164	142	2077	111	914
107	5099	143	1989	112	898
108	4930	144	1934	113	888
109	4764	145	1888	114	870
110	4633	146	1862	115	863
111	4506	147	1802	116	856
112	4383	148	1760	117	810
113	4264	149	1720	118	794
114	4149	150	1680	119	778
115	4036	151	1642	120	762
116	3920	152	1605	121	746
117	3805	153	1568	122	734
118	3724	154	1530	123	720
119	3628	155	1490	124	698
120	3531	156	1450	125	676
121	3438	157	1405	126	652
122	3345	158	1363	127	637
123	3252	159	1310	128	626
124	3158	160	1260		
125	3067	161	1211		
126	2976	162	1165		
127	2884	163	1126		
128	2787	164	1086		

NOTES:

- 1) SENSOR: NTC THERMISTOR, SEE TABLE 3 FOR PARTIAL R VS. T CHART
- 2) SHEATH: 5530A/316, PLASMA WELDED CLOSED ONE END, COMMERCIAL GRADE FINISH
- 3) SHEATH ETCHED WITH MANUFACTURING DATE CODE
- 4) TERMINATION: PRESSURE COLLET CRIMP OVER TEFLON PLUG FOR STRAIN RELIEF / MOISTURE RESISTANCE
- 5) LEADS: (2) 22 AWG, SILVER PLATED COPPER, 7/30 STRANDS, BLACK TEFLON® INSULATED, TYPE "E"
- 6) TERMINATION, CONNECTOR: P/N # C-1068, EQUAL TO AMP # 1-480698-9
- 7) TERMINATION, TERMINALS: (2) P/N # C-1078, EQUAL TO AMP # 350690-1
- 8) OPERATING TEMPERATURE: -50°C TO +200°C (TIP OF SHEATH), +200°C (LEADS)

CERTIFICATE OF COMPLIANCE
The components shown are:
• RoHS Compliant
• REACH Compliant
• UL Listed

WIRING DIAGRAM

QUOTE #: 012042501 SAMPLE DATE: TBD APPROVED: **P9IK-105** DRAWING #: **X1** REV: **1**

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